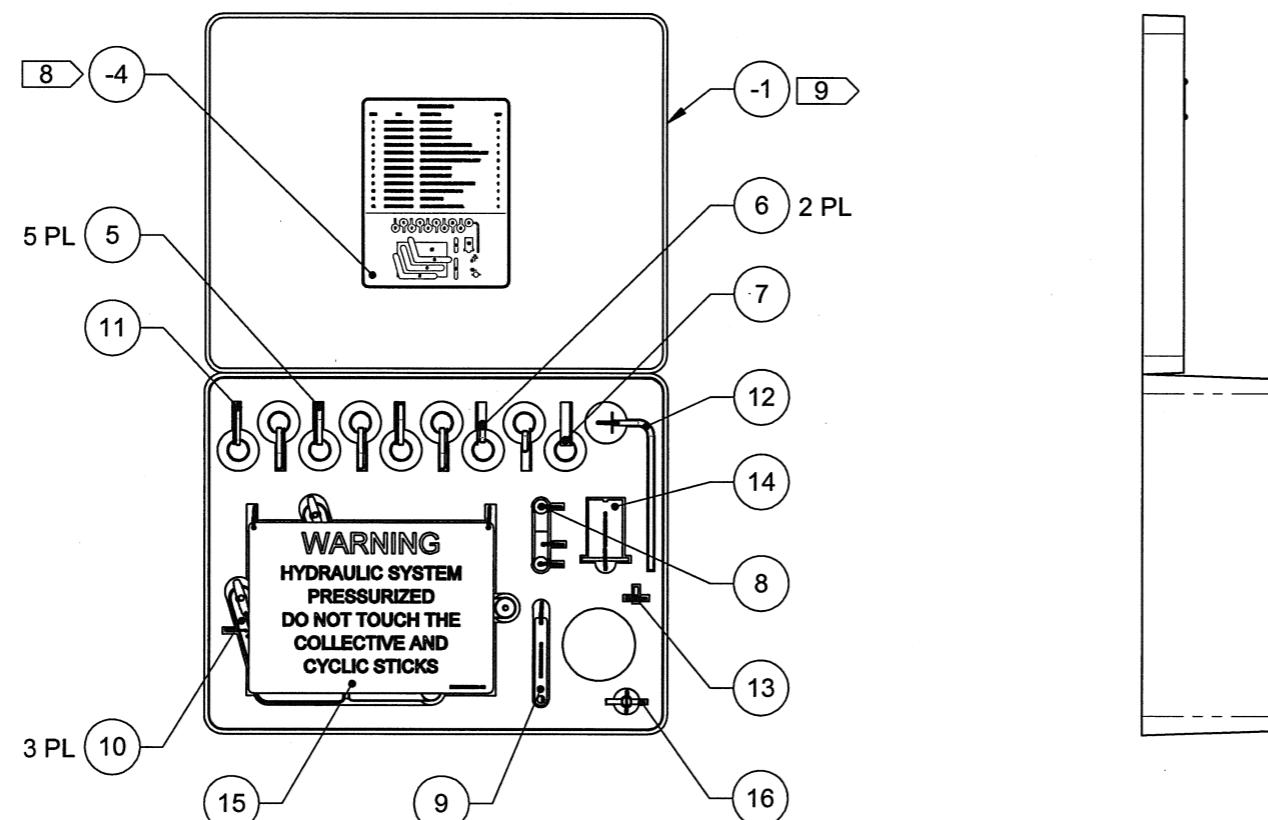


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G05531-8G-1	PACKAGING ASSY
-4	1	RBW6700G05531-8G-4	CONTENT PLACARD
5	5	RBW6700G06031-8G	#2 RIGGING PIN ASSY
6	2	RBW6700G06331-8G	#3 RIGGING PIN ASSY
7	1	RBW6700G06831-8G	#6 RIGGING PIN ASSY
8	1	RBW6700G07031-8G	T/R ACTUATOR CENTERING DEVICE
9	1	RBW6700G07331-8G	T/R ACTUATOR BLOCK SIMULATION TOOL ASSY
10	3	RBW6700G08031-8G	M/R ACTUATOR ADJUSTMENT TOOL ASSY
11	1	RBW6705G02031-3G	#1 RIGGING PIN ASSY
12	1	RBW6705G02331-3G	#4 RIGGING PIN ASSY
13	1	RBW6705G02431-3G	M/R ACTUATOR LEVER RIGGING FORK
14	1	RBW6705G02531-3G	M/R ACTUATOR STROKE GAG
15	1	RBW6705G02831-3G	WARNING FLAG
16	1	RBW6705G03031-3G	M/R BLOCK SIMULATION TOOL
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

### RBW6700G05531-8G FIXED FLIGHT CONTROLS ADJUST TOOL KIT

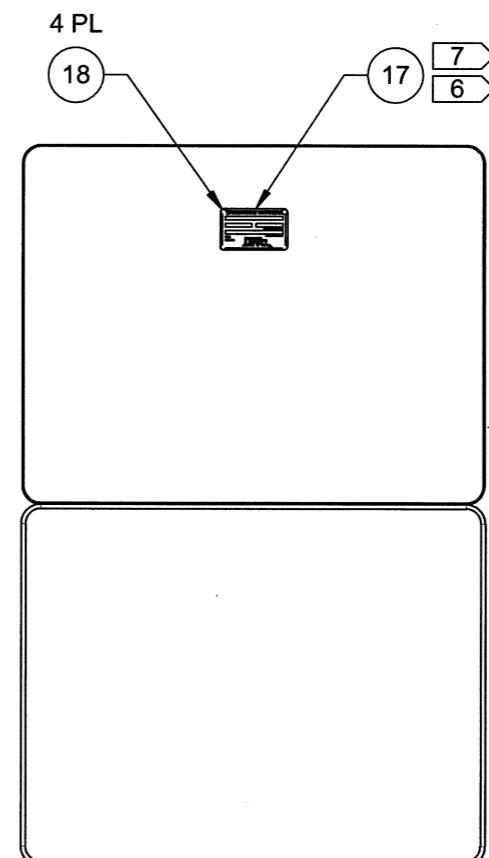


#### NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°  
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE



A	NEW ISSUE	19-917	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	
MFG. APPR.	DP	RBW6700G05531-8G	
APPROVED	<i>[Signature]</i>	REV. A	
TITLE		SHEET 1 OF 5	
FIXED FLIGHT CONTROLS ADJUST TOOL KIT		SCALE	
DATE 2019-09-23		NTS	

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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6700G05531-8G-2	BOTTOM FOAM
-3	1	RBW6700G05531-8G-3	TOP FOAM
19	1	PELICAN #APP-1600-E	PELICAN CASE 1600

D

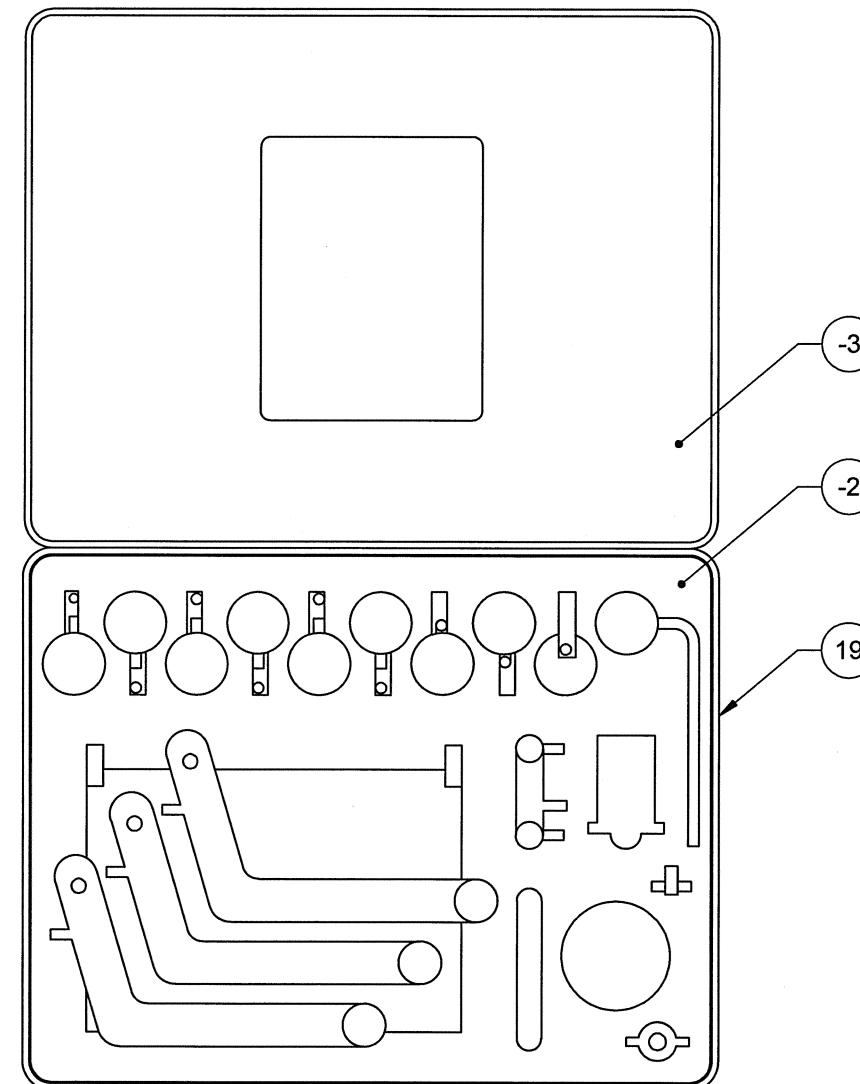
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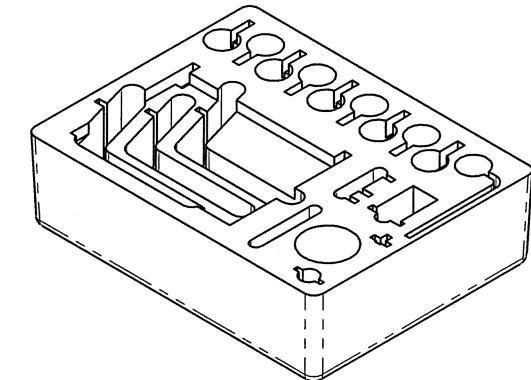
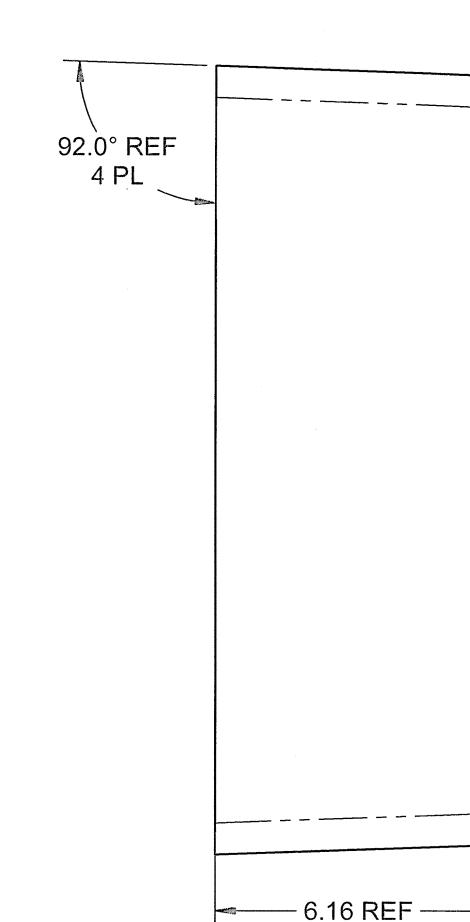
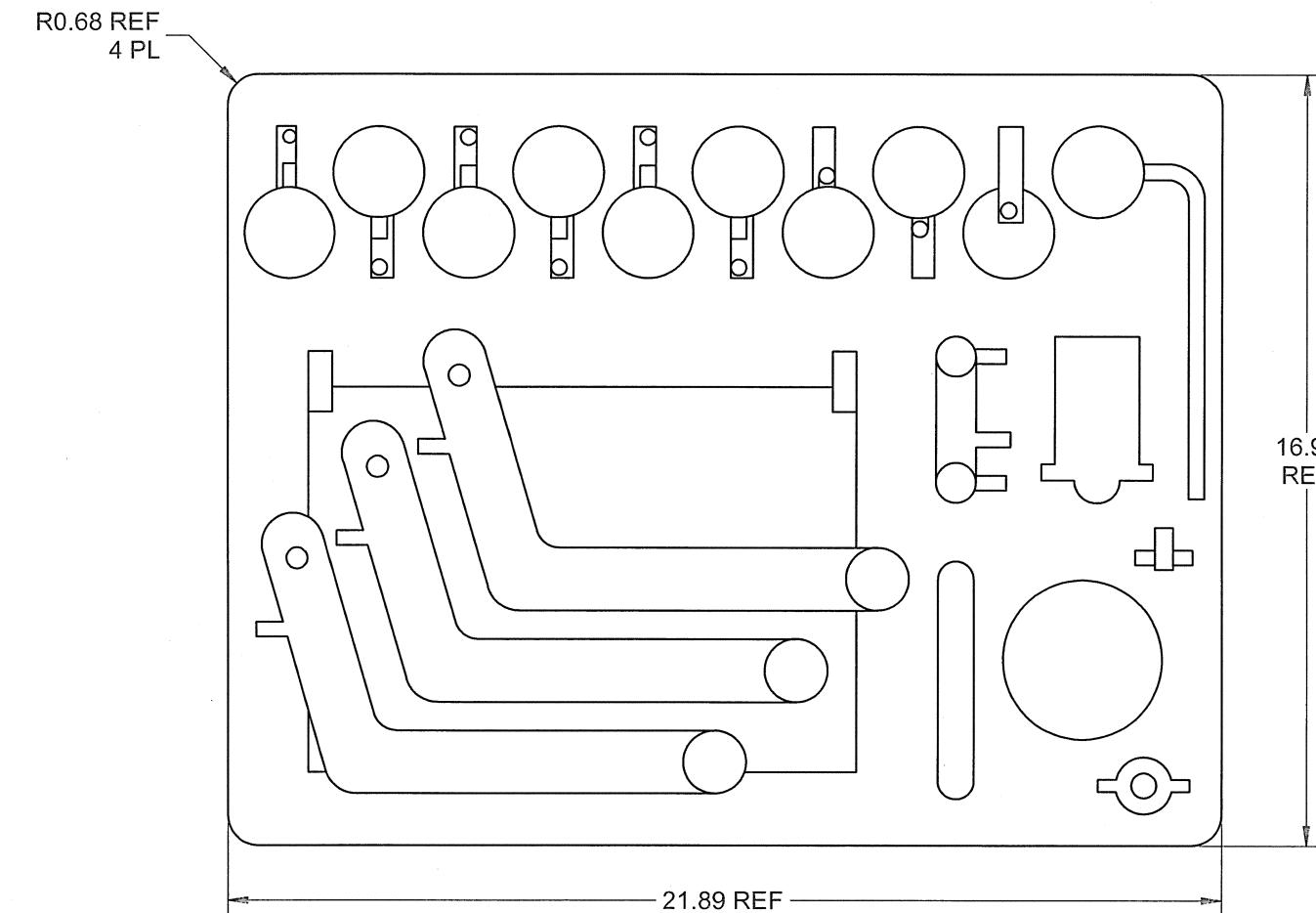
### RBW6700G05531-8G-1 PACKAGING ASSY

#### NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°  
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD	
CHECKED	PM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	REV. A	
APPROVED	<i>VHP</i>	TOOL PART # RBW6700G05531-8G	
DATE 2019-09-23		SHEET 2 OF 5	
TITLE FIXED FLIGHT CONTROLS ADJUST TOOL KIT		SCALE NTS	
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### RBW6700G05531-8G-2 BOTTOM FOAM

7

#### NOTES:

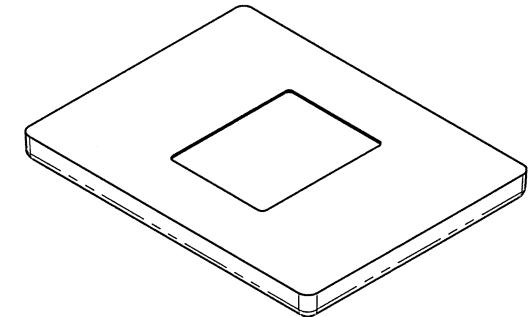
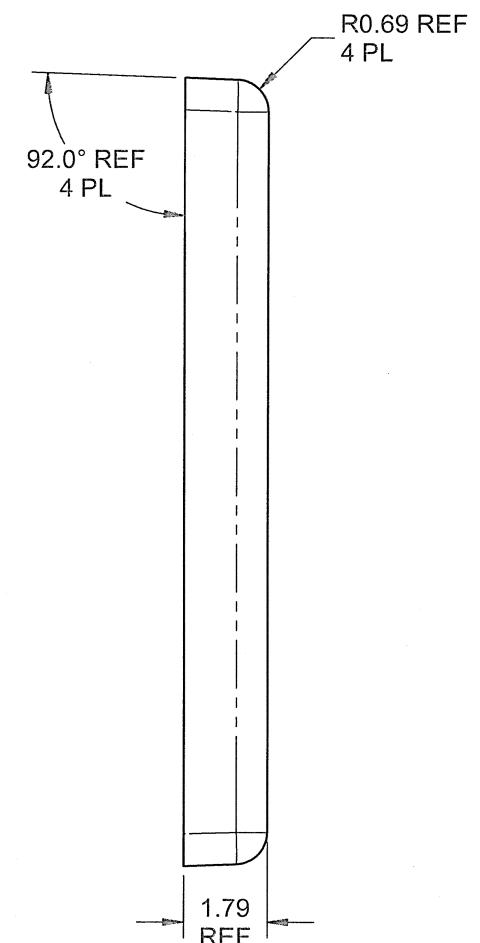
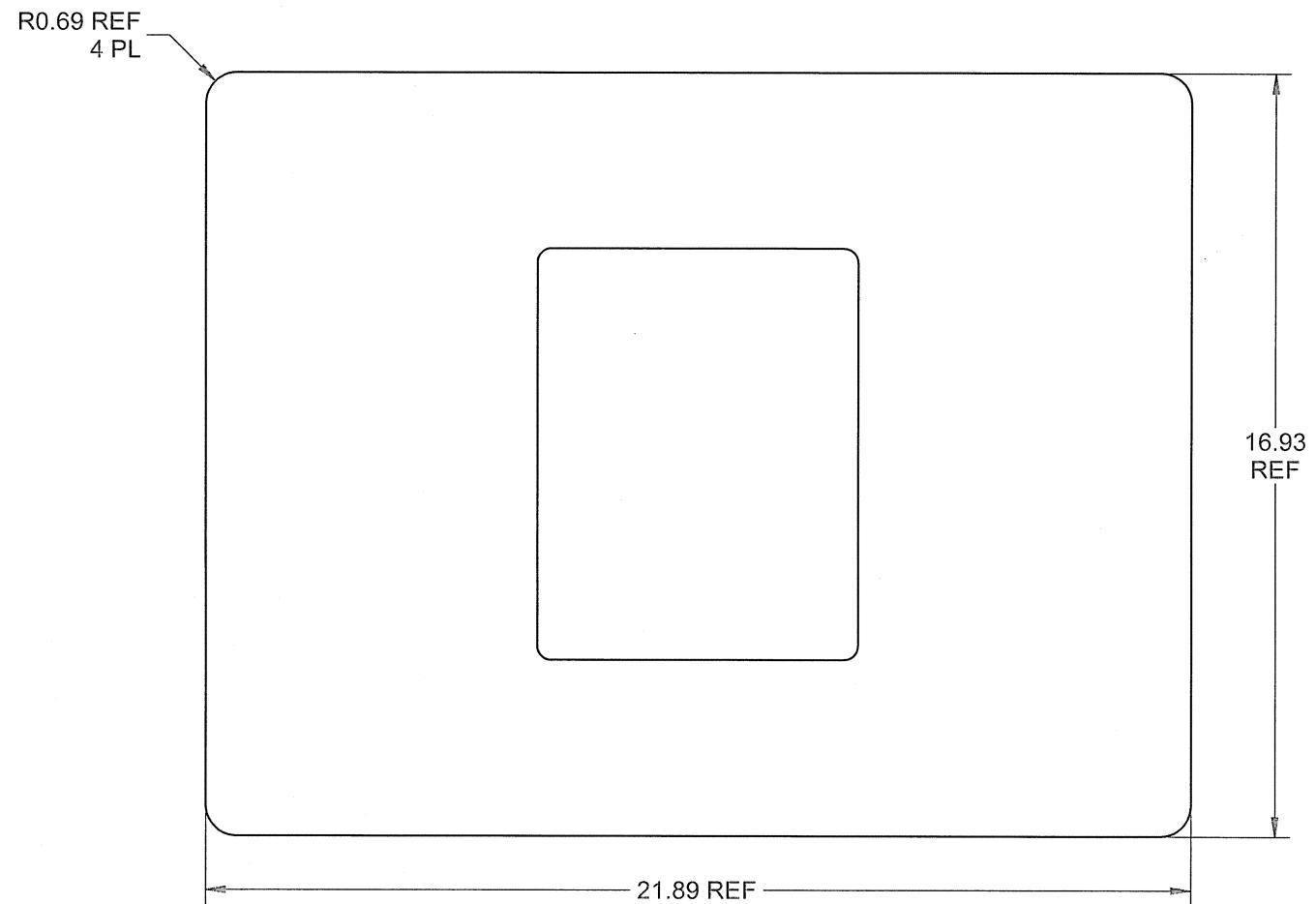
- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X =  $+\/- 0.1"$  /  $+\/- 1^\circ$   
 X.XX =  $+\/- 0.01"$  /  $+\/- 0.5^\circ$   
 X.XXX =  $+\/- 0.005"$  /  $+\/- 0.1^\circ$   
 X.XXXX =  $+\/- 0.0005"$  /  $+\/- 0.05^\circ$   
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF  $+\/- 0.050"$  PER CAD FILE RBW6700G05531-8G-2 REV. A.STEP

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD	
CHECKED	PM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	REV. A
APPROVED	VIP	RBW6700G05531-8G	SHEET 3 OF 5
TITLE		FIXED FLIGHT CONTROLS ADJUST TOOL KIT	SCALE NTS
DATE 2019-09-23		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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### RBW6700G05531-8G-3 TOP FOAM

7

#### NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6700G05531-8G-3 REV. A.STEP

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD	
CHECKED	PM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	REV. A
APPROVED	WP	RBW6700G05531-8G	SHEET 4 OF 5
DATE 2019-09-23		TITLE FIXED FLIGHT CONTROLS ADJUST TOOL KIT	
SCALE NTS			

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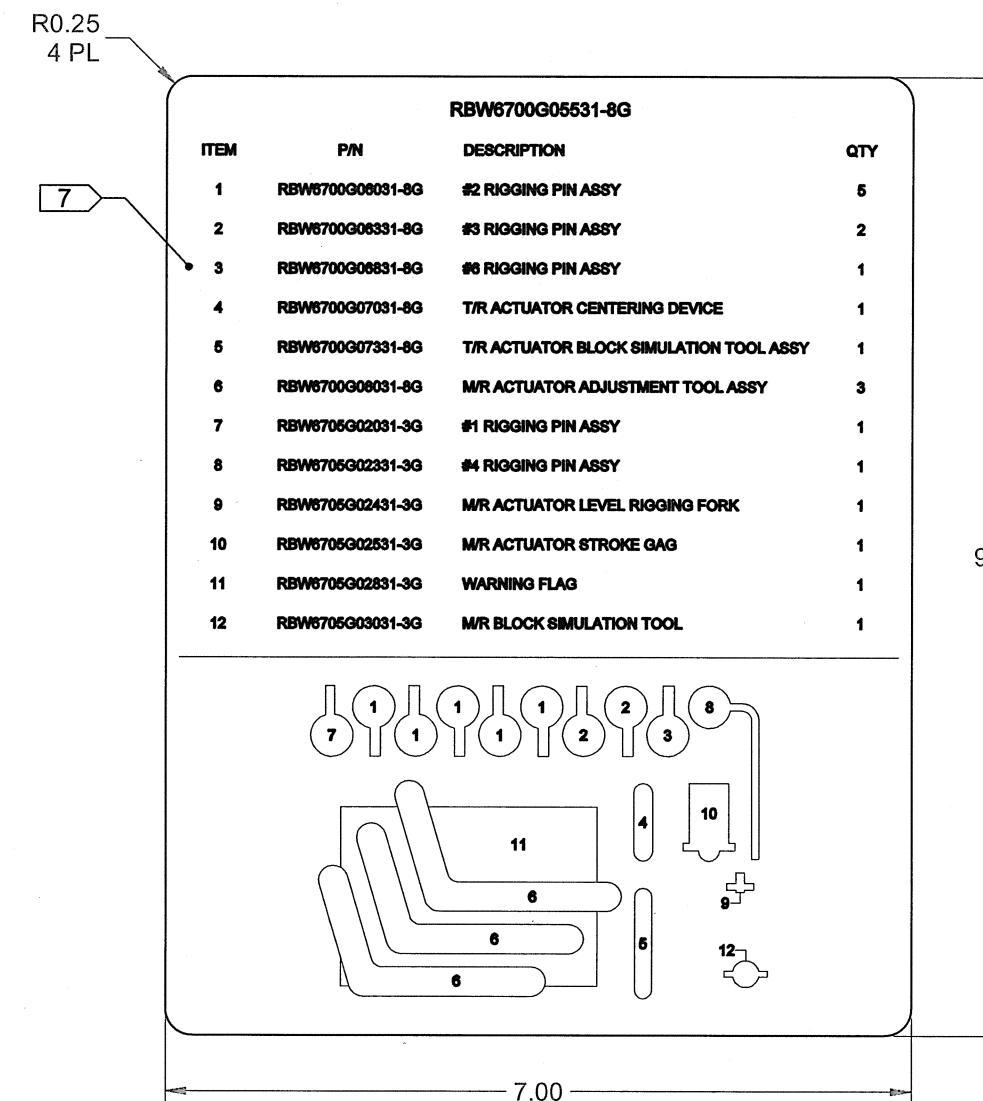
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### RBW6700G05531-8G-4 CONTENT PLACARD

8

#### NOTES:

- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 X.XX = +/- 0.01" / +/- 0.5°  
 X.XXX = +/- 0.005" / +/- 0.1°  
 X.XXXX = +/- 0.0005" / +/- 0.05°  
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6700G05531-8G-4 REV. A.DXF

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD	
CHECKED	PM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	
APPROVED	VAP	RBW6700G05531-8G	
DATE 2019-09-23		REV. A	
		SHEET 5 OF 5	
		TITLE	
		FIXED FLIGHT CONTROLS ADJUST TOOL KIT	
		SCALE NTS	

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